

Electro-Pneumatic Positioner TZIDC-200

for 4 ... 20 mA two-wire technology,
flameproof enclosure

- Low operating cost
- Compact design
- Well-proven technology and intelligence
- Robust and environmentally ruggedized
- Wide operating temperature range
-40 ... 85 °C (-40 ... 185 °F)
- Easy to commission, “single pushbutton”
operating philosophy
- Mechanical position indicator
- ATEX, FM, CSA, GOST and IECEx approvals
 - flameproof enclosure
 - intrinsically safe
- For SIL2 safety loops



Compact, well-proven, and flexible

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1 Description

The TZIDC-200 is an electronically configurable positioner with communication capabilities, mounting to pneumatic linear or rotary actuators. It features a small and compact design, a modular construction, and an excellent cost-performance ratio.

Fully automatic determination of the control parameters and adaptation to the final control element yield considerable time savings and an optimal control behavior.

1.1 Pneumatics

An I/P module with subsequent pneumatic amplifier is used to control the pneumatic actuator. The well-proven I/P module proportionally converts the permanent electrical positioning signal from the CPU into a pneumatic signal used to adjust a 3/3-way valve.

The air flow for pressurizing or depressurizing the actuator is continuously adjusted. As a result, excellent control is achieved. When reaching the set point, the 3/3-way valve is closed in center position to minimize the air consumption.

Four different pneumatics versions are available: for single-acting or double-acting actuators, each with "fail-safe" or "fail-freeze" function.

1.1.1 "Fail-safe" function

If the electrical power supply fails, the positioner output 1 is depressurized, and the pneumatic actuator's return spring moves the valve to the defined safe position. In case of a double-acting actuator the second output 2 is additionally pressurized.

1.1.2 "Fail-freeze" function

If the electrical power supply should fail, the positioner output 1 (and 2, if applicable) is closed and the pneumatic actuator stops ("freezes") the valve in the current position. If compressed air supply should fail, the positioner depressurizes the actuator.

1.2 Operation

The positioner has a built-in operating panel providing a 2-line LCD and 4 pushbuttons for optimal local configuration, commissioning and operational monitoring.

Alternatively, the appropriate configuration program and the available communication option can be used.

1.3 Communication

The standard TZIDC-200 model has a local communication interface (LKS connector). Additionally, a "HART communication" option for communication via the 20 mA signal is available. Both communications are based on the HART Protocol.

1.4 Inputs and outputs

In addition to its input for the analog position set point the TZIDC-200 positioner is equipped with a digital input which can be used to activate various protective functions in the device via the process control system. A digital output allows you to output collective alarms or fault messages.

1.5 Modular design

The TZIDC-200 basic model can be enhanced at any time by retrofitting optional equipment. Option modules for analog or digital position feedback or a shutdown-module can be installed. Additionally, a mechanical position indicator, proximity switches or 24 V microswitches are available for indicating the position independently of the mother board function.

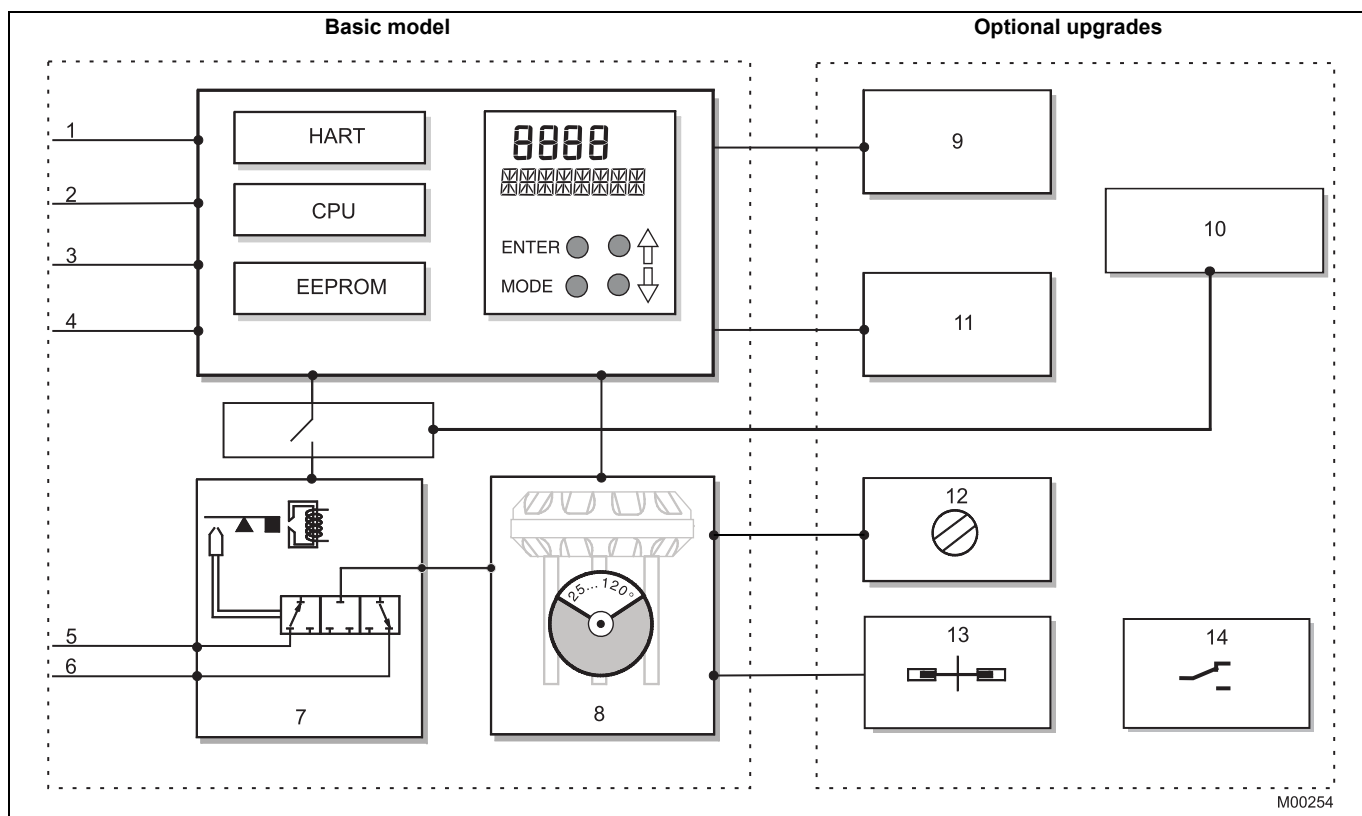


Fig. 1: TZIDC-200 schematic diagram

Basic model

- 1 LKS plug
- 2 Positioning signal 4 ... 20 mA
- 3 Digital input
- 4 Digital output DO
- 5 Supply, 1.4 ... 6 bar
- 6 Exhaust
- 7 I/P module with 3/3-way valve
- 8 Position sensor (optional up to 270° rotation angle)

Optional upgrades

- 9 Plug module for analog feedback (4 ... 20 mA)
- 10 Plug-in module for safety shutdown (forced depressurization)
- 11 Plug module for digital feedback
- 12 Installation kit for mechanical position indicator
- 13 Installation kit for digital feedback with proximity switches
- 14 Installation kit for digital feedback with 24 V microswitches



Important

With optional upgrades either the "Installation kit for digital feedback with proximity switches" (13) or the "Installation kit for digital feedback with microswitches 24 V" (14) can be used. In both cases, the "mechanical position indicator" (8) must be installed.

2 Mounting versions

2.1 To linear actuators in accordance with the standard

Lateral attachment is in accordance with DIN / IEC 534 (lateral attachment to NAMUR). The required attachment kit is a complete set of attachment material, but does not include the screwed pipe connections and air pipes.

2.2 To rotary actuators in accordance with the standard

This attachment is designed for mounting according to the standard VDI/VDE 3845. The attachment kit consists of a console with mounting screws for mounting on a rotary actuator. The adapter for coupling the positioner feedback shaft to the actuator shaft has to be ordered separately. Screwed pipe connections and air pipes have to be provided on site.

2.3 Integral mounting to control valves

The TZIDC-200 positioner featuring standard pneumatic action is available as an option for integral mounting.

The required holes are found at the back of the device.

The benefit of this design is that the point for mechanical stroke measurement is protected and that the positioner and actuator are linked internally. No external tubing is required.

2.4 Special actuator-specific mounting

In addition to the mounting methods described above, there are special actuator-specific attachments.

Please contact us for details.

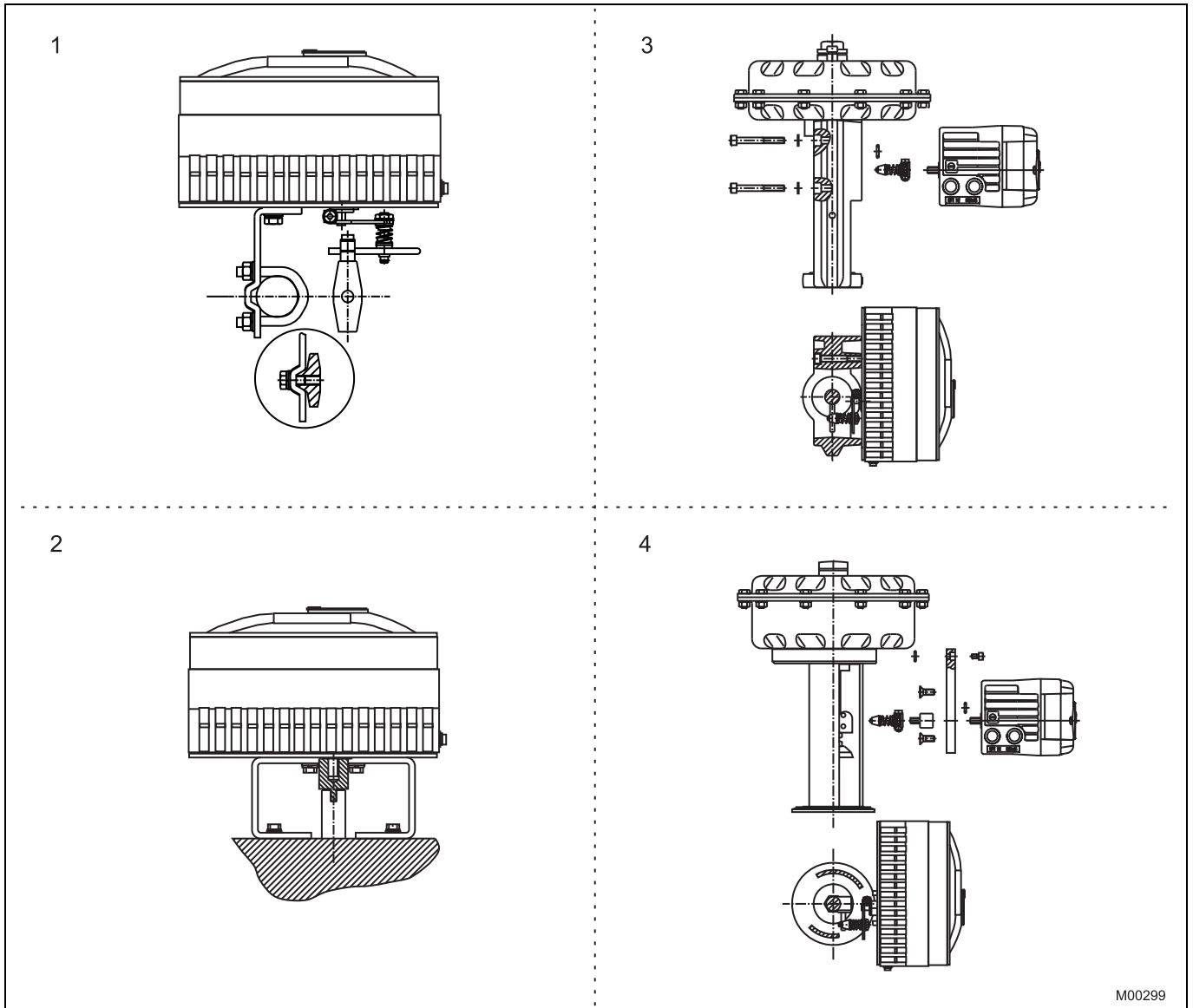


Fig. 2: Mounting options

- 1 Mounting to linear actuators acc. to DIN / IEC 534
- 2 Mounting to rotary actuators to VDI / VDE 3845

- 3 Integral mounting to control valves
- 4 Integral mounting to control valves by using an adapter panel

3 Operation

3.1 General

Microprocessor-based position control in the TZIDC-200 provides for optimal results. The positioner features high-precision control functions and high operational reliability. Due to their elaborate structure and easy accessibility, the device parameters can be quickly adapted to the respective application.

The total range of parameters includes:

- Operating parameters
- Adjustment parameters
- Monitoring parameters
- Diagnosis parameters
- Maintenance parameters

3.1.1 Operating parameters

The following operating parameters can be set manually if required:

Signal

Signal min. 4 mA, max. signal 20 mA (0 ... 100 %)
freely selectable for split-range operation
min. range 20 % (3.2 mA)
recommended range > 50 % (8.0 mA)

Action (positioning signal)

Increasing: Signal 4 ... 20 mA = position 0 ... 100 %
Increasing: Signal 20 ... 4 mA = position 0 ... 100 %

Characteristic curve (travel = f {signal})

Linear, equal percentage 1:25 or 1:50 or 25:1 or 50:1 or freely configurable with 20 reference points.

Travel limit

The positioning travel, i.e. the stroke or angle of rotation, can be reduced as required within the full range of 0 ... 100 %, provided that a minimum value of 20 % is observed.

Shut-off function

This parameter can be set separately for each end position. When the respective configured limit value is exceeded, the shut-off function causes immediate travel of the actuator until reaching the set end position.

When the shut-off value is set to "0", the position is further controlled, even in the respective end position.

Travel time prolongation

This function can be used to increase the max. travel time for full travel. This time parameter can be set separately for each direction.



Important

This function can only be used with the pneumatics with the safety function "fail-safe".

Switching points for the position

This parameter allows you to define two position limits for signaling (see option "Module for digital position feedback").

Digital output

The alarms generated in the TZIDC-200 positioner can be polled via the digital output as a collective alarm.

The desired information can be selected via the operator panel or remotely via the configuration program.

The output can be set to "active high" or "active low", as required.

Digital input

For the digital input, one of the following safety options can be selected. You may use the operator's panel or configuration program to select an option.

- No function (default)
- Move to 0 % position
- Move to 100 % position
- Hold previous position
- disable local configuration
- Disable local configuration and operation
- Disable any access (no local or remote access via a PC)

The selected function is activated once the 24 V DC signal is no longer applied (< 11 V DC).

3.1.2 Adjustment parameters

The TZIDC-200 positioner has a special function for automatic adjustment of the parameters.

Additionally, the control parameters can be set automatically (in adaptive control mode) or manually to optimally adapt them to the process requirements.

Tolerance band

When reaching the tolerance band the position is considered as corrected. From this point on, the position is further slowly re-adjusted until the dead band is reached. The factory setting for this parameter is 0.3 %.

Dead band (sensitivity)

When reaching the dead band, the position is held. The factory setting for this parameter is 0,1 %.

Actuator spring action

Selection of the sensor shaft rotating sense (looking into the open case), if the valve is moved to the safe position by the actuator spring (actuator is depressurized via Y1/OUT1).

For double-acting actuators the actuator spring action corresponds to pressurizing the pneumatic output (OUT2).

Display 0 ... 100 %

Adjusting the display (0 ... 100 %) according to the direction of action for opening or closing the valve.

3.1.3 Monitoring parameters

Various functions for permanent operational monitoring are implemented in the TZIDC-200 operating program. The following states will be detected and indicated, e.g.:

- 4 ... 20 mA signal out of range
- position out of the adjusted range
- positioning time-out (adjustable time parameter)
- position controller inactive
- counter limits (settable in the diagnosis phase) exceeded

While automatic commissioning is in progress, the current state is continuously indicated on the integrated LCD.

During operation, the LCD shows the most important process variables:

- current position (in %),
- malfunctions, alarms, messages (as code)

Access to extended monitoring parameters is possible via HART communication and the DTM.

3.1.4 Diagnosis parameters

The diagnosis parameters of the TZIDC-200 program inform the operator about the operating conditions of the valve.

From this information the operator can derive which maintenance works are required, and when.

Additionally, limit values can be defined for these parameters. When they are exceeded, an alarm is reported.

The following values are e.g. determined:

- Number of movements performed by the valve
- Total travel

The diagnosis parameters and limit values can be called up, set, and reset via HART communication, using the configuration program.

3.2 Operator panel

The TZIDC-200 positioner's operator panel with four pushbuttons allows for

- operational monitoring
- manual control
- configuration
- fully automatic commissioning

The operator panel is protected by a hinged cover which can be opened during operation even in hazardous areas, i.e. the positioner can be locally operated any time as required.

3.2.1 Single-button commissioning

Commissioning the TZIDC-200 positioner is especially easy. The standard Autoadjust function for automatic adaptation of the device parameters can be started by simply pressing a single front panel button, and without knowing parameterization details.

Depending on the selected actuator type (linear or rotary), the displayed zero position is automatically adapted:

- for linear actuators counter-clockwise (CTCLOCKW)
- for rotary actuators clockwise (CLOCKW).

Besides this standard function, a customized "Autoadjust" function is available. The function is launched either via the operator's panel or HART communication.

3.2.2 Display

The information indicated by the 2-line LC display is permanently updated and adapted during operation, to inform the operator in an optimal way.

During control operation (control with or without adaptation) the following TZIDC-200 data can be called up by pressing the pushbuttons briefly:

- Up button: Current setpoint (mA)
- Down button: Temperature in device
- Up + Down buttons: Current control deviation



Fig. 3: TZIDC-200 with removed cover, view of the operator panel

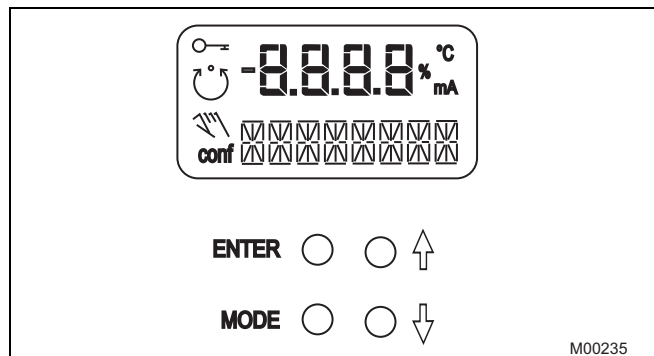


Fig. 4: TZIDC-200 operating elements and display

4 Communication

4.1 DTM

The DTM (Device Type Manager) for TZIDC-200 is based on the FDT/DTM technology (FDT 1.2) and can be integrated in a process control system or loaded in a PC with the DSV401 (SMART VISION) program. This allows you to work with the same user interface in the commissioning phase, during operation, and for service tasks for monitoring the device, setting parameters, and uploading data.

Communication is based on the HART protocol. It occurs via a local interface connection (LKS) or in frequency-modulated mode using an FSK-modem connected at any chosen point of the 20 mA signal line. Communication has no effect on operation. Newly set parameters are saved in the non-volatile memory directly upon the download into the device, and become active immediately.

4.2 LKS adapter (RS-232 interface converter)

You can easily connect your TZIDC-200 positioner to a PC, e.g., in the workshop or in the commissioning phase, by using the positioner's LKS adapter (LKS = local communication interface).

An RS-232 interface converter adapts the signals on the serial PC port to the level of the positioner's LKS.

4.3 FSK Modem

The FSK modem establishes a digital frequency-modulated communication (Frequency Shift Keying) with the TZIDC-200 positioner.

Tapping is possible at any chosen point of the 20 mA signal line.

We recommend that you use an electrically isolated FSK modem. It is bus-compatible when used with isolating amplifiers. Even connecting explosion-protected field devices is possible, on condition that the FSK modem is run outside the hazardous area.

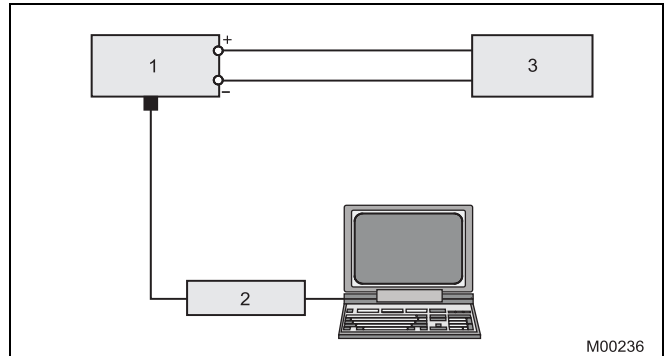


Fig. 5: Local communication via LKS adapter

- 1 TZIDC-200
- 2 LKS adapter
- 3 Controller

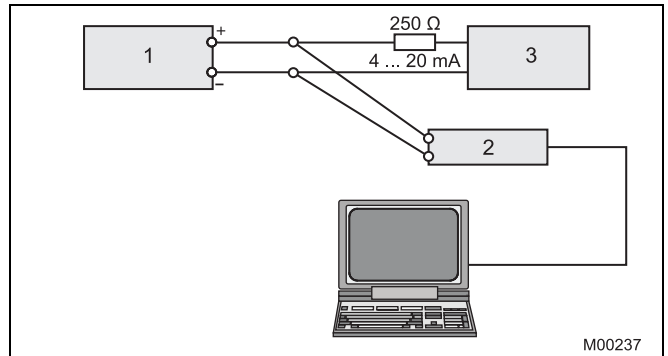


Fig. 6: HART communication with FSK modem via 20 mA signal line

- 1 TZIDC-200
- 2 FSK modem
- 3 Controller

5 Technical data

5.1 Input

Output signal (two-wire technology)

Nominal range	4 ... 20 mA
Split range configuration between	20 ... 100 % of the nominal range
Max.	25 mA
Min.	3.6 mA
Starting at	3,8 mA
Load voltage at 20 mA	9,7 V
Impedance at 20 mA	485 Ω

Digital input

Control voltage	0 ... 5 V DC logical switching state "0" 11 ... 30 V DC logical switching state "1"
Current	max. 4 mA

5.2 Output

Compressed air output

Range	0 ... 6 bar (0 ... 90 psi)
Air capacity	5.0 kg/h = 3.9 Nm ³ /h = 2.3 sfc at 1.4 bar (20 psi) supply pressure 13 kg/h = 10 Nm ³ /h = 6,0 sfc at 6 bar (90 psi) supply pressure
Output function	For single or double-acting actuators, air is vented from actuator or actuator is blocked in case of (electrical) power failure
Shut-off values	End position 0 % = 0 ... 45 % End position 100 % = 55 ... 100 %

Digital output (control circuit to DIN 19234/NAMUR)

Supply voltage	5 ... 11 V DC
Current > 0.35 mA ... < 1.2 mA	Switching state logical "0"
Current > 2.1 mA	Switching state logical "1"
Effective direction (configurable)	normally logical "0" or logical "1"

5.3 Travel

Rotation angle

Used range	25 ... 120 (rotary actuators, optional 270°) 25 ... 60° (linear actuators)
Travel limit	Min. and max. limits, freely configurable between 0 ... 100 % of total travel (min. range > 20 %)
Travel time prolongation	Range of 0 ... 200 seconds, separately for each direction
Dead band time limit	Range 0 ... 200 seconds (monitoring parameter for control until the deviation reaches the tolerance band)

5.4 Air supply

Instrument air

free of oil, water and dust acc. to DIN / ISO 8573-1 pollution and oil content according to Class 3 (purity: max. particle size: 5 µm, max. particle density: 5 mg / m³; oil content: max. concentration: 1 mg / m³; pressure dew point: 10 K below operating temperature)

Supply pressure

1.4 ... 6 bar (20 ... 90 psi)

Note: Do not exceed the max. operating pressure of the actuator!

Air consumption

< 0.1 kg/h / 0.05 scfm (independent of supply pressure)

5.5 Transmission data and influences

Output Y1

Increasing	Increasing output signal 0 ... 100 % Increasing pressure at output
Decreasing	Increasing output signal 0 ... 100 % Decreasing pressure at output

Action (positioning signal)

Increasing	Signal 4 ... 20 mA = actuator position 0 ... 100 %
Decreasing	Signal 20 ... 4 mA = actuator position 0 ... 100 %

Characteristic curve (travel = f {signal})

Linear, equal percentage 1:25 or 1:50 or 25:1 or 50:1 and freely configurable with 20 reference points.

Characteristic deviation	≤ 0,5 %
Tolerance band	0.3 ... 10 %, adjustable
Dead band	0,1 ... 10 %, adjustable
Resolution (A/D conversion)	> 4000 steps
Sample rate	20 ms
Influence of ambient temperature	≤ 0.5 % per 10 K
Influence of vibration	≤ ± 1 % to 10 g and 80 Hz

Seismic requirements

Meets requirements of DIN / IEC 68-3-3 Class III for strong and strongest earthquakes.

Influence of mounting orientation

Not measurable.

Meets the requirements of the following directives

- EMC Directive 89 / 336 / EWG as of May 1989
- EC Directive for CE conformity marking

Communication

- HART Protocol 5.1
- Local connector for LKS (local communication interface) adapter
- HART communication via 20 mA signal line with (optional) FSK modem

5.6 Environmental capabilities

Ambient temperature

For operation, storage and transport: -40 ... 85 °C (-40 ... 185 °F)

When using proximity switches SJ2-S1N (NO): -25 ... 85 °C (-13 ... 185 °F)

Relative humidity

Operational (with closed housing and air supply switched on): 95 % (annual average), condensation permissible

Transport and storage: 75 % (annual average), non-condensing

5.7 Housing

Material/Protections

Aluminum, protection class IP 65 / NEMA 4X

Surface/color

Electrostatic dipping varnish with epoxy resin, stove-hardened. Case varnished black, RAL 9005, matte, housing cover Pantone 420.

Electrical connections

Screw terminals: Max. 1.0 mm² for options,
Max. 2.5 mm² for analog signal.

Note: Do not expose the terminals to strain.

Cable entry: 2 tap holes 1/2-14 NPT or
M20 x 1.5 (cable gland or pipe plug must be ordered separately)

Pneumatic connections

Threads G 1/4 or 1/4-18 NPT

Weight

3,0 kg

Mounting orientation

any orientation allowed

Dimensions

see dimensional drawings

5.8 Safety Integrity Level



Important

Applies to applications with single-acting and depressurizing pneumatics.

The positioner TZIDC-200 and the emergency shutdown module for TZIDC-200 meet the requirements regarding:

- functional safety in accordance with IEC 61508 / IEC 61511-1
- explosion protection (depending on the model)
- electromagnetic compatibility in accordance with EN 61000

In case of a failure of electrical power or compressed air supply or when a positioner malfunction occurs, the actuator is depressurized by the positioner, and the return spring in the actuator moves the valve to a pre-defined, safe end position (either OPEN or CLOSED).

SIL specific safety-related characteristics:

	TZIDC-200	Emergency shutdown module for TZIDC-200
Category	SIL2	SIL2
SFF	85 %	94 %
PFDav	6.89 x 10 ⁻⁴	1.76 x 10 ⁻⁴
λ _{dd} + λ _s	925 FIT	718 FIT
λ _{du}	157 FIT	40 FIT

For details refer to the Management Summary in the SIL-Safety Instructions 37/18-79XA.

5.9 Explosion protection



Important

The values indicated here are taken from the respective approval certificates.
Always observe the specifications and supplements in the certificates.
(see operating instructions).

FM Approval HLC 8/02 3010829

Explosion proof; enclosure 4X; T5, max. 82 °C
CL I; Div 1; Grp. C-D

Intrinsically safe; enclosure 4X; T5, max. 82 °C
CL I, II, III; Div 1; Grp. A-B-C-D-E-F-G

Non-incendive, enclosure 4X; T4, max. 85 °C
CL I; Div 2; Grp. A-B-C-D
CL II, III; Div 2; Grp. F-G

Dust ignition-proof; enclosure 4X; T5, max. 82 °C
CL II, III; Div 1; Grp. E-F-G

CSA Certification 1393920

Explosion proof; enclosure 4X; T5, max. 85 °C
CL I; Div 1; Grp. C-D
CL II; Div 1; Grp. E-F-G
CL III

Intrinsically safe; enclosure 4X; T5, max. 82 °C
CL I; Div 1; Grp. A-B-C-D
CL II; Div 1; Grp. E-F-G
CL III

ATEX / GOST Russia / GOST Ukraine

II 2G EEx d II C T4/T5/T6

Prototype test certificate: DMT 02 ATEX E 029 X
Type: **Flameproof enclosure**
Device class: II 2G (EEx ib IIC)
Temperature class: T4, T5, T6
Permissible ambient temperature:
T4: $-40\text{ °C} < T_{\text{amb}} < 85\text{ °C}$
T5: $-40\text{ °C} < T_{\text{amb}} < 80\text{ °C}$
T6: $-40\text{ °C} < T_{\text{amb}} < 65\text{ °C}$

ATEX

II 2G EEx ib IIC T6

Prototype test certificate: TÜV 98 ATEX 1370 X
Type: **Intrinsically safe equipment**
Device class: II 2G (EEx ib IIC)
Temperature class: T4, T5, T6
Permissible ambient temperature:
T4: $-40\text{ °C} < T_{\text{amb}} < 85\text{ °C}$
T5: $-40\text{ °C} < T_{\text{amb}} < 50\text{ °C}$
T6: $-40\text{ °C} < T_{\text{amb}} < 35\text{ °C}$

IECEX

Prototype test certificate:

Type:

Temperature class:

Permissible ambient temperature:

Ex ib IIC T6

IECEX TUN 04.0015X, Issue no.: 0

Intrinsically safe

T4, T5, T6

T4: $-40\text{ °C} < T_{\text{amb}} < 85\text{ °C}$

T5: $-40\text{ °C} < T_{\text{amb}} < 50\text{ °C}$

T6: $-40\text{ °C} < T_{\text{amb}} < 35\text{ °C}$

5.10 Options

Module for analog position feedback¹⁾

Signal range 4 ... 20 mA (configurable split ranges)
Supply, 2-wire circuitry 24 V DC (10 ... 30 V DC)
48 V DC (20 ... 48 V DC, no ignition protection)
Characteristic curve (configurable) Rising or falling
Characteristic deviation < 1 %



Important

Without a signal from the positioner (e.g., "no energy" or "initializing") the module sets the output to > 20 mA (alarm level)

Module for digital position feedback¹⁾

Two switches for digital position feedback (position adjustable within the range of 0 ... 100%, ranges cannot overlap)
Current circuits acc. to DIN 19234 / NAMUR
Supply voltage 5 ... 11 V DC
Signal current < 1.0 mA Switching state logical "0"
Signal current > 2,0 mA Switching state logical "1"
Direction of action normally logical "0" or logical "1" (configurable)

Module for the emergency shutdown function²⁾

Supply voltage 24 V DC (20 ... 30 V DC) (galvanically isolated from input signal)
Safe position is activated when voltage < 5 V
Explosion protection see certificate (operating instructions)
SIL See "Explosion protection"

A separate 24 V DC signal is normally applied to the emergency shutdown module, which connects through the signal from the microprocessor to the I/P module.
When the 24 V DC signal is interrupted, the pneumatic module executes the respective safety function, depending on the mechanical construction:

The positioner output 1 is depressurized, and the valve is moved to the safe position. In case of a double-acting actuator the second output 2 is additionally pressurized.



Important

The emergency shutdown module can only be used with pneumatics with the safe position "fail-safe".

The emergency shutdown module works independently of the mother board, i.e. all information from the final control element is available in the supervisory process control system at any time.

- 1) The module for analog position feedback and the module for digital position feedback plug in separate slots and can be used together.
- 2) The module for the emergency shutdown function uses the same space as the module for analog feedback and the module for analog or digital feedback and cannot be plugged in and run together with any of them.

Digital position feedback with proximity switches

Two proximity switches for independent position signaling. Switching points adjustable between 0 ... 100 %

Current circuits acc. to DIN 19234 / NAMUR

Supply voltage	5 ... 11 V DC
Signal current < 1.0 mA	Switching state logical "0"
Signal current > 2,0 mA	Switching state logical "1"

Direction of action (logical state)

Proximity switch	Position			
	< Lim. 1	> Lim. 1	< Lim. 2	> Lim. 2
SJ2-SN (NC)	0	1	1	0
SJ2-S1N (NO)	1	0	0	1



Important

When using SJ2_S1N (NO), the TZIDC-200 positioner may only be used at an ambient temperature range from -25 ... 85 °C (-13 ... 185 °F).

Digital position feedback with 24 V microswitches



Important

Only approved for Ex d version!

Two microswitches for independent position signaling. Switching points adjustable between 0 ... 100 %.

Voltage	max. 24 V AC / DC
Load rating	max. 2 A
Contact surface	10 µm Gold (AU)

Mechanical position indicator

Indicator disk in enclosure cover, linked with positioner feedback shaft through magnetic coupling.



Important

These options are also available for retrofitting by Service.

5.11 Accessories

Mounting material

Attachment kit for linear actuators to DIN/IEC 534 / NAMUR

Attachment kit for rotary actuators to VDI/VDE 3845

Attachment kit for integral mounting to control valves

Attachment kit for actuator-specific attachment upon request

EEx d cable glands

Cable gland and pipe plug approved for Ex d, securing adhesive

Pressure gauge block

With pressure gauges for supply and output pressure. Pressure gauges with housing ø 28 mm., with connection block in aluminum, black with installation material for mounting to TZIDC-200.

Filter regulator

All metal version in brass, varnished black, bronze filter element, 40 µm, with condensate drain.

max. pre-pressure 16 bar, output adjustable to 1.4 ... 6 bar

PC adapter for communication

LKS adapter f. plug conn. to TZIDC-200

FSK modem for HART communication

(see data sheet 63_6.71 DE)

PC software for remote configuration and operation

DSV401 (SMART VISION) with DTM for TZIDC/TZIDC-200 available on CD ROM (see data sheet 63_1.20 EN)

6 Electrical connection

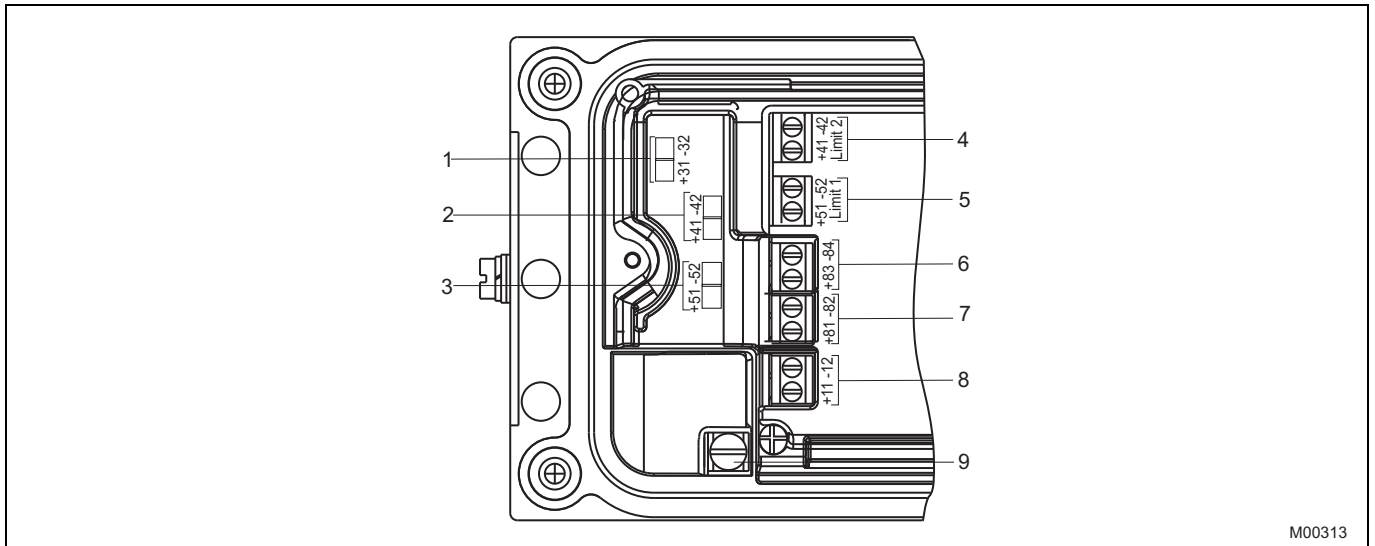


Fig. 7: Screw terminals, overview

- | | | | |
|---|--|---|--|
| 1 | Module for analog position feedback | 5 | Digital position feedback, either proximity switches or 24 V microswitches |
| 2 | Module for digital feedback or service switch of emergency shutdown module | 6 | Digital output DO |
| 3 | Module for digital feedback or terminals for emergency shutdown module | 7 | Digital input |
| 4 | Digital position feedback, either proximity switches or 24 V microswitches | 8 | Signal 4 ... 20 mA |
| | | 9 | Grounding screw |

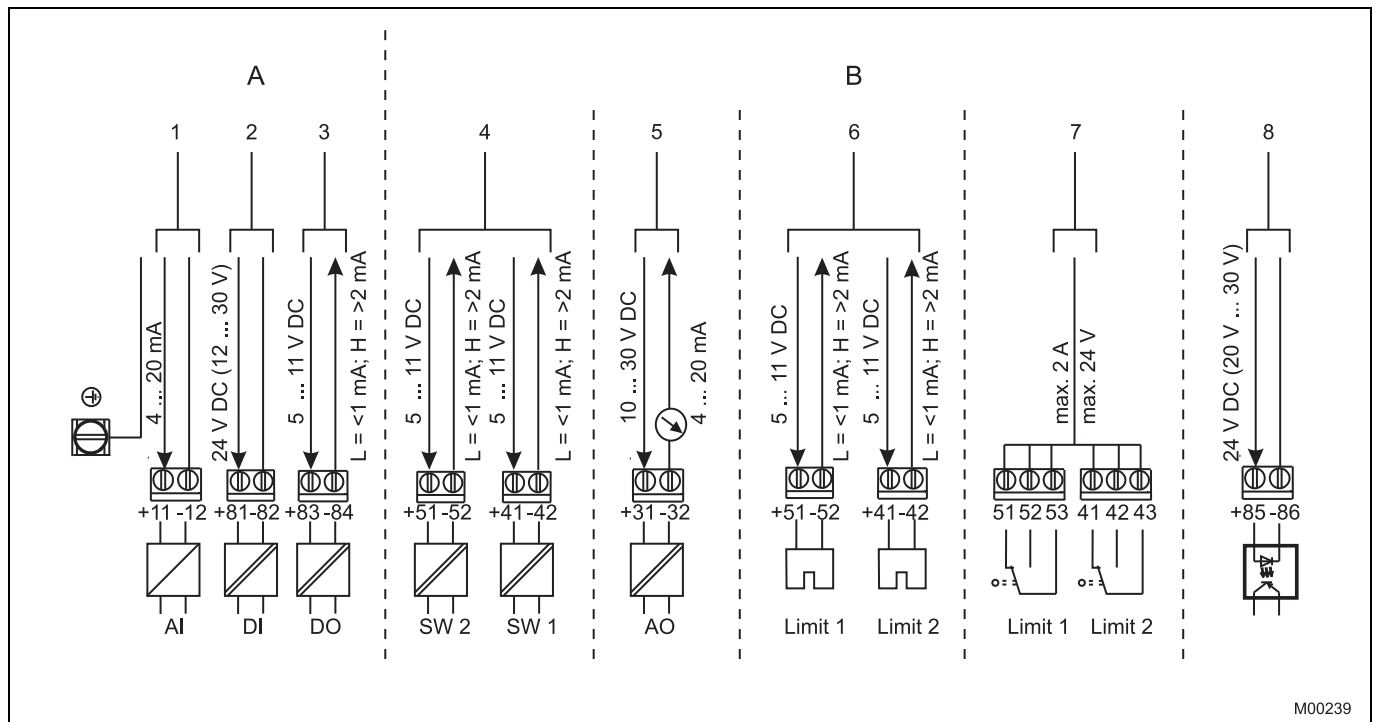


Fig. 8: Pin configuration

A Basic model
B Options

- 1 Analog input
- 2 Digital input
- 3 Digital output DO
- 4 Digital feedback
- 5 Analog feedback
- 6 Proximity switches
- 7 Microswitches
- 8 Emergency shutdown module

7 Dimensions

All dimensions in mm (inch)

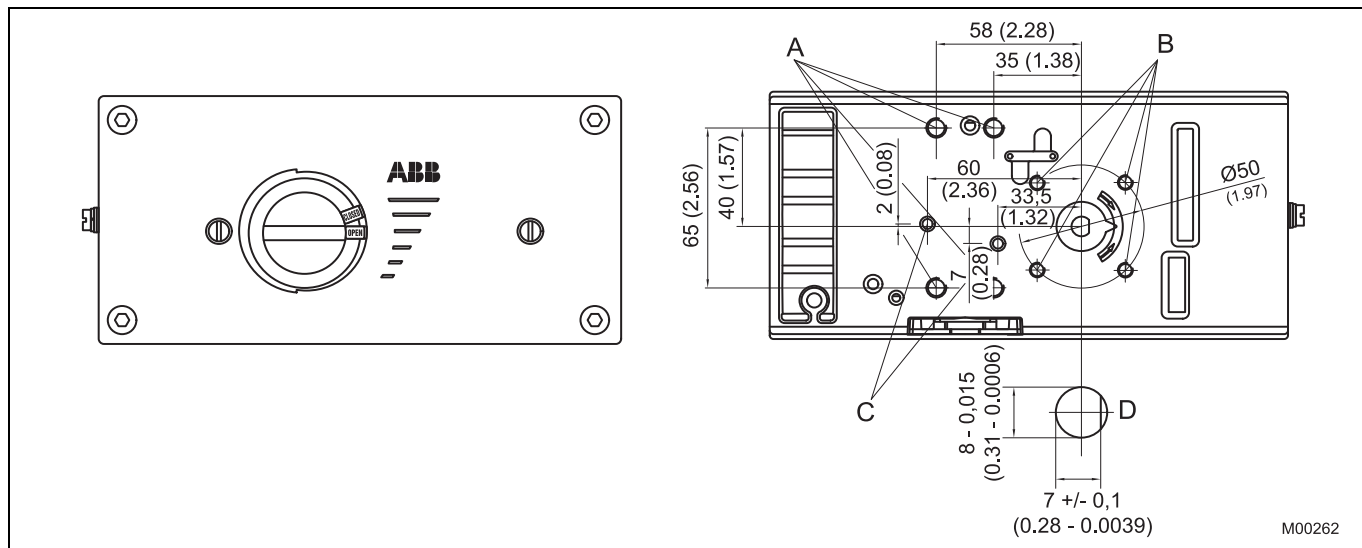


Fig. 9: Top view

- A Tap hole M8 (10 mm low)
- B Tap hole M6 (8 mm low)

- C Tap hole M5 x 0.5 (air connections in version for integral mounting)
- D Sensor shaft (larger than scale)

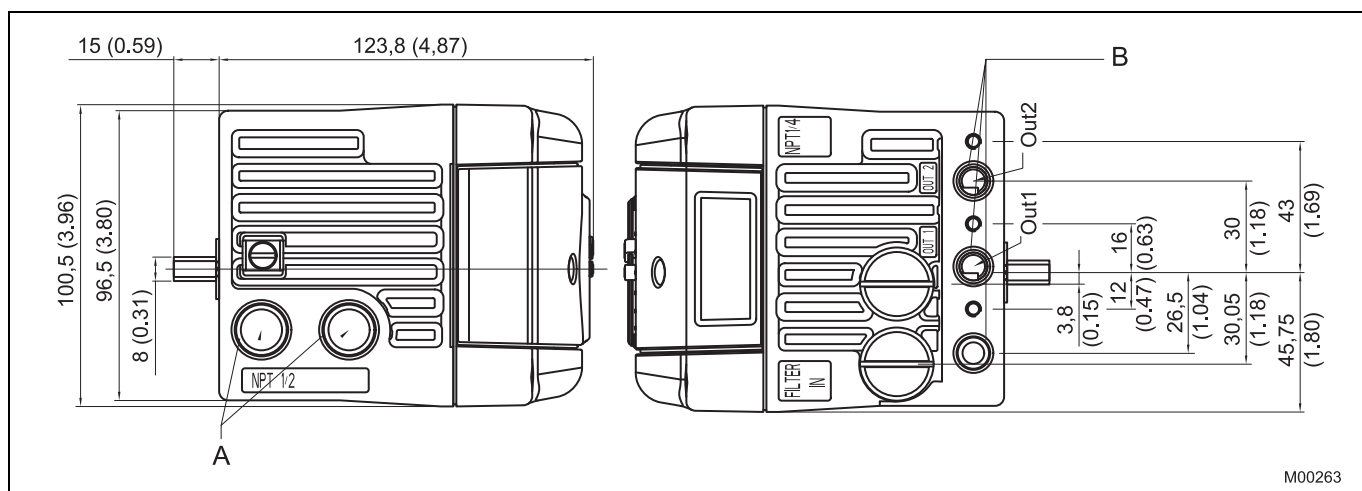


Fig. 10: Left and right side view

- A NPT 1/2" or M20 x 1.5

- B Pneumatic connections, NPT 1/4" -18 or G1/4"

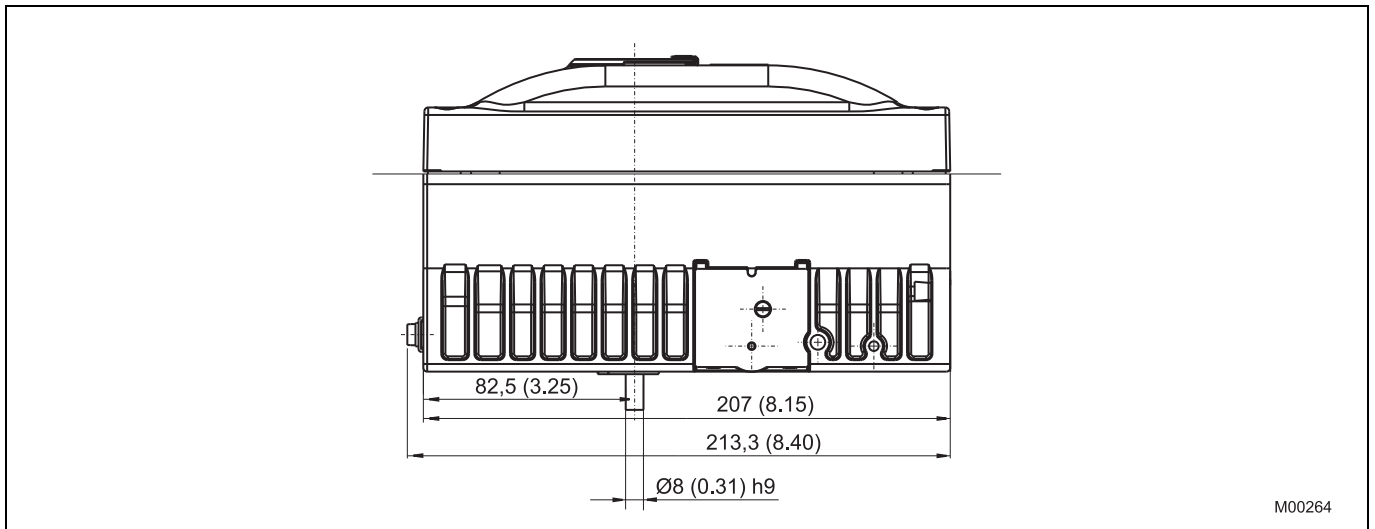
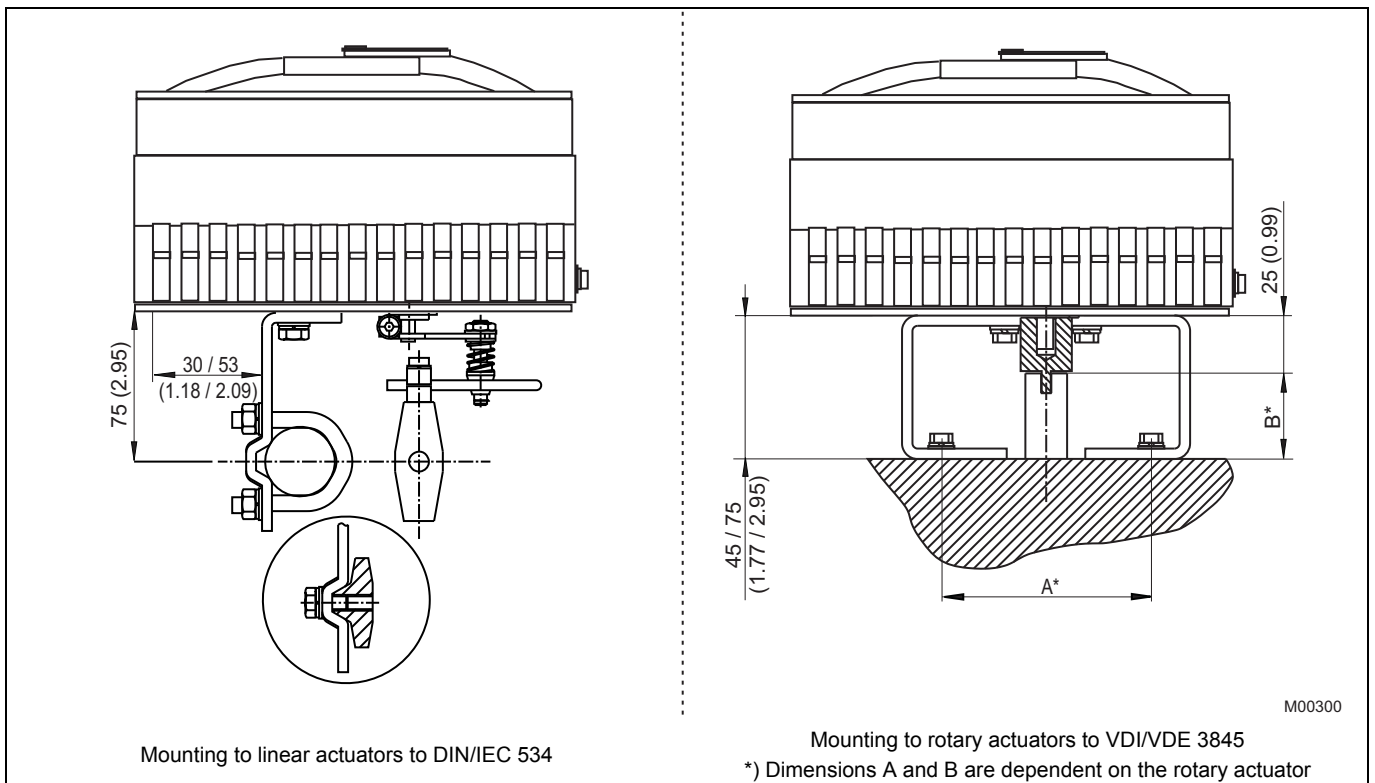


Fig. 11: Bottom view

A Pneumatic connections, NPT 1/4"-18 or G1/4"



Mounting to linear actuators to DIN/IEC 534

Mounting to rotary actuators to VDI/VDE 3845

*) Dimensions A and B are dependent on the rotary actuator

Fig. 12: Mounting drawings

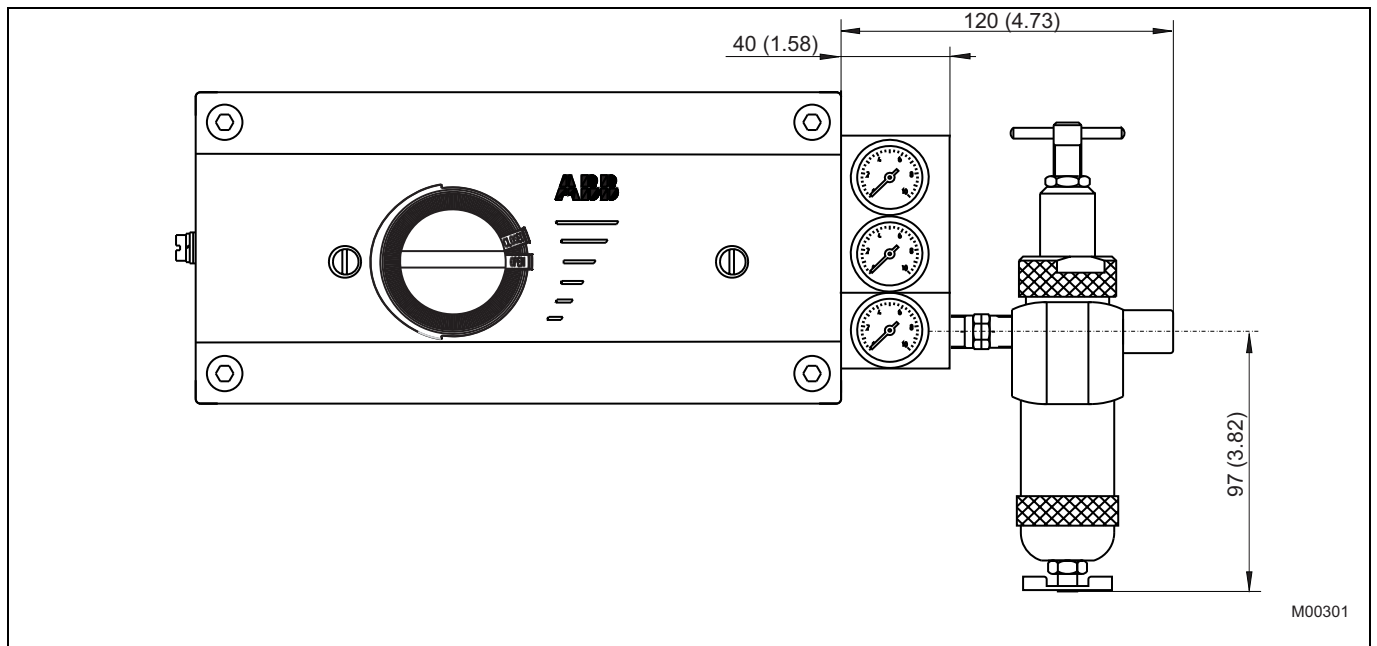


Fig. 13: Positioner TZIDC-200 with pressure gauge block and filter regulator

8 Ordering information

Electro-Pneumatic Positioner	Variant digit No.	1 - 7	8	9	10	11	12	13	14	Code			
TZIDC-200 with Flameproof Enclosure intelligent, software-configurable with local communication interface (LKS) and HART communication	Catalog No.	V18348-	0										
Case / Mounting Case made of aluminium, varnished, protection IP 65 (NEMA 4X) for mounting to linear actuators acc. to DIN/IEC 534 / NAMUR or to rotary actuators acc. to VDI/VDE 3845 as above, but with mechanical position indicator for integral mounting to control valves as above, but with mechanical position indicator for mounting to rotary actuators acc. to VDI/VDE 3845 with extended rotation angle up to 270° as above, but with mechanical position indicator See Options/Accessories for customer-specific mounting Please specify the actuator type and type of mounting Note: Special mounting material is required (see "Accessories")			1	2	3	4	5	6					
Operation with operator panel and display integrated in the enclosure cover			1										
Explosion protection ATEX Ex II 2 G EEx d IIC T4, T5, T6 FM/CSA Class 1, Div. 1, Group C-D (explosion-proof) ATEX EEx ib and EEx d IIC T6 FM/CSA intrinsically safe and explosion-proof IECEX Ex ib IIG T6 GOST Russia Ex d IIC T4/T5/T6 other explosion protection certificates upon request			1)	2)	3)	4)	5)	D					
Output / safe position (in case of an electrical power failure) Single acting, fail safe fail freeze Double acting, fail safe fail freeze					1	2	3	4					
Connections Cable: Thread M20 x 1.5 Air pipe: Thread G 1/4 Cable: Thread M20 x 1.5 Air pipe: Thread 1/4-18 NPT Cable: Thread 1/2-14 NPT Air pipe: Thread 1/4-18 NPT					2)	1	2	3					
Option modules for analog or digital position feedback without Plug-in module analog position feedback, sign. range 4...20 mA, for two-wire digital position feedback analog position feedback, sign. range 4...20 mA, two-wire, and digital position feedback shutdown module									0				
									1				
									3				
									4				
									5)				

Continued on next page

- 1) only with cable connection NPT thread
- 2) EEx d cable glands see accessories
- 3) only for fail safe pneumatic

8.1 Ordering information (continued)

Electro-Pneumatic Positioner TZIDC-200 with Flameproof Enclosure intelligent, software-configurable with local communication interface (LKS) and HART communication	Variant digit No.	1 - 7	12	13	14	15	16	17	18	Code			
	Catalog No.	V18348-											
Optional mechanical kit for digital position feedback without Mechanical kit for digital position feedback with proximity switches SJ2-SN (NC or logical 1) with proximity switches SJ2-S1N (NO or logical 0) with 24 V DC/AC microswitches (change-over contacts)							0						
							1						
				4)			2						
				5)			3						
Parameter setting / bus address Factory setting for HART devices Customized parameter setting for HART devices								1					
								2					
Design (varnish / coding) Standard As specified (on request)									1				
									2				
Device identification label (provide list, if available) without label including text (plain text, max. 16 letters) with separate sticker with separate stainless steel label 18.5 x 65 mm										0			
										1			
										2			

8.2 Additional ordering information

	Code			
Certificates				
SIL2 - Declaration of conformity 6)	CS2			
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1)	CF1			
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1) with item description	CF2			
Test Report acc. to EN 10204-2.2 (DIN 50049-2.2)	CF3			
Inspection certificate 3.1 acc. to EN 10204 with max. deviation	CBA			

- 4) only for ambient temperature range -25...+85 °C
- 5) only for Ex d version
- 6) only for single acting and fail safe pneumatic

8.3 Order information, accessories 1

TZIDC-200		Catalog No.			
Mounting material and cost					
Attachment kit for linear actuators (lateral attachment to DIN/IEC 534 / NAMUR) stroke 10 ... 35 mm		7959125			
stroke 20 ... 100 mm		7959126			
Attachment kit for rotary actuators (mounting to VDI/VDE 3845) consisting of:					
a) Adapter (shaft coupler)		7959110			
b) Mounting bracket	dimension A/B = 80/20 mm	319603			
	dimension A/B = 80/30 mm	319604			
	dimension A/B = 130/30 mm	319605			
	dimension A/B = 130/50 mm	319606			
Pressure gauge block					
including attachment material					
for single acting TZIDC-200 with 2 pressure gauges Ø 28 mm					
(1 x for air supply and 1 x for output pressure)					
G 1/4 connections					
	Supply pressure range				
	0...10 bar/ 0...140 psi				
	Output pressure range				
	0...4 bar/ 0...60 psi	7959111			
	0...10 bar/ 0...140 psi	7959112			
1/4-18 NPT connections	Supply pressure range				
	0...10 bar/ 0...140 psi				
	Output pressure range				
	0...4 bar/ 0...60 psi	7959113			
	0...10 bar/ 0...140 psi	7959114			
for double acting TZIDC-200 with 3 pressure gauges Ø 28 mm					
(1 x for air supply and 2 x for output pressure)					
G 1/4 connections					
	Supply pressure range				
	0...10 bar/ 0...140 psi				
	Output pressure range				
	0...4 bar/ 0...60 psi	7959115			
	0...10 bar/ 0...140 psi	7959116			
1/4-18 NPT connections	Supply pressure range				
	0...10 bar/ 0...140 psi				
	Output pressure range				
	0...4 bar/ 0...60 psi	7959117			
	0...10 bar/ 0...140 psi	7959118			
(Pressure gauge blocks are delivered as separate units for mounting by the customer)					
Filter regulator, brass					
incl. material for mounting					
to pressure gauge block					
connections	thread G 1/4	7959119			
	thread 1/4-18 NPT	7959120			
(Filter regulators are delivered as separate units for mounting by the customer)					
Adapter and operating program for digital communication					
LKS adapter		see Data Sheet 10/63-6.71 EN			
FSK modem		see Data Sheet 10/63-6.71 EN			
DSV401 (SMART VISION) on CD-ROM		see Data Sheet 10/63-1.20 EN			
EEx d cable glands					
1 x EEx d cable gland M20 x 1.5,					
1 pipe plug M20 x 1.5, securing adhesive		7959244			
2 x EEx d cable glands M20 x 1.5,					
securing adhesive		7959245			
1 x EEx d cable gland 1/2" NPT,					
1 pipe plug 1/2" NPT, securing adhesive		7959246			
2 x EEx d cable glands 1/2" NPT,					
securing adhesive		7959247			

7) for cable diameter 7.2...11.7 mm

8.4 Order information, accessories 2

TZIDC, TZIDC-110, TZIDC-120, TZIDC-200, TZIDC-210, TZIDC-220			Catalog No.			
Attachment kit for	Manufacturer / Type					
Air Torque	SC 30	9)	319604			
Air Torque	SC-P-60-4	9)	319604			
Air Torque	SR 30	9)	319603			
ARI	DP32, DP33, DP34		7959125			
AMG	SAD 010 ... SAF 040	9)	319603			
AMG	SAD 040 ... SAF 050	9)	319605			
ARCA	812 stroke 30 mm		7959107			
ARCA	812 stroke 60 mm		7959106			
ARCA	813 stroke 30 mm		7959109			
ARCA	813 stroke 60 mm		7959108			
Automax	DA 85 ... DA150	9)	319603			
Badger Meter	ATC 754/755		7959123			
bar	GTE / GTD 045 ... 127	9)	319604			
bar	GTE / GTD 143 ... 254	9)	319605			
Bray	92 / 93 series	9)	319603			
Conovalve	Series 740.000 / 750.000 / 770.000 / 795.000		7959125			
El-O-Matic	ED / ED / PE / PD 500 ... 4004	9)	319605			
El-O-Matic	ED / ED / PE / PD 25 ... 350	9)	319603			
FESTO	DRD-4-F05 ... DRD-50F10	9)	319603			
FESTO	DRD-77-F10 ... DRD-255-F14	9)	319605			
Fisher	1051-30, 1052-30		7959214			
Fisher	1061 size 130		7959206			
Fisher	471		7959195			
Fisher	585 C		7959250			
Fisher	657 / 667 Size 10 ... 30 mm		7959177			
Flow Serve	DA 85 ... 150	9)	319603			
Foxboro	FoxPak IP127 / V725		7959168			
Foxboro	V713 stroke 10 ... 35 mm		7959125			
Foxboro	V713 stroke 25 ... 90 mm		7959126			
GEFA	AC 020 ... AC 1750	9)	319604			
GEFA	MC 063 FA	9)	319603			
GEMÜ	690/25 and 50		7959103			
GEMÜ	CleanStar		7959125			
Gulde	DK		7959161			

9) need additional Adapter (Shaft Coupler), Catalog No. 7959110

8.5 Order information, accessories 3

TZIDC , TZIDC-110, TZIDC-120, TZIDC-200, TZIDC-210, TZIDC-220		Catalog No.			
Attachment kit for	Manufacturer / Type				
Honeywell	600-11, 600-15				7959126
Hytork	XL26 ... XL680	9)			319603
Hytork	XL1125, XL1370, XL2585, XL4580	9)			319605
Keystone	79U/E-002(S) ... 79U/E-181(S)				7959147
Mapag	A/F 30 ... A/F 500	9)			319603
Masoneilan	CAMFLEX II, VARIMAX, MINITORK II				7959144
Masoneilan	VariPak 28000 series				7959163
MaxFlo	MaxFlo				7959140
NAF	791290				7959207
NAMUR	stroke 10 ... 35 mm				7959125
NAMUR	stroke 25 ... 90 mm				7959126
NAMUR	stroke 100 ... 170 mm				7959339
NELES	B1JU8, B1J8U, B1CU9/20E, B1CU17/55, B1CU13-32, B1C6U-20U, 1JAU10/20, BC6U-20U	9)			319603
NELES	BC6-20, B1C6-20, BJ8-20, B1J8-20				7959146
Norbro	10AR40, 20BR40, 20AR40, 20RDA40, 15AR40, 15BR40	9)			319603
Norbro	25AR40, 25BR40, 35AR40, 35BR40, 33-40, 30AR40	9)			319604
Norbro	45BR40, 45AR40	9)			319606
Prisma	PP10, PP20	9)			319604
Prisma	PPW	9)			319603
Remote Control	RCD 05-DA/SR ... RCD 60-DA/SR	9)			319603
Revo	FD/FS 12, 25, 50	9)			319603
Revo	FD/FS 90, 130, 180, 205, 306	9)			319605
Richter	RA-1/2 046 ... RA-1/2 127	9)			319604
Richter	RA-1/2 185 ... RA-1/2 300	9)			319605
Samson	241, 271, 3271				7959145
Samson	3277				7959136
Schubert&Salzer	GS 8020 / 8021 / 8023				7959200
SED	SED stroke 100 mm				7959141
VDI / VDE 3845	80 / 20 mm	9)			319603
VDI / VDE 3845	80 / 30 mm	9)			319604
VDI / VDE 3845	130 / 30 mm	9)			319605
VDI / VDE 3845	130 / 50 mm	9)			319606

9) need additional Adapter (Shaft Coupler), Catalog No. 7959110

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